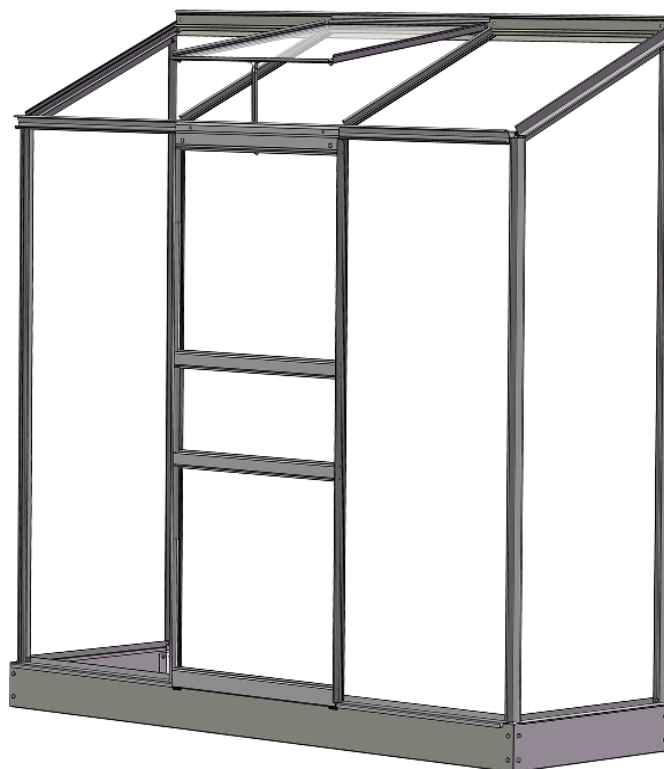
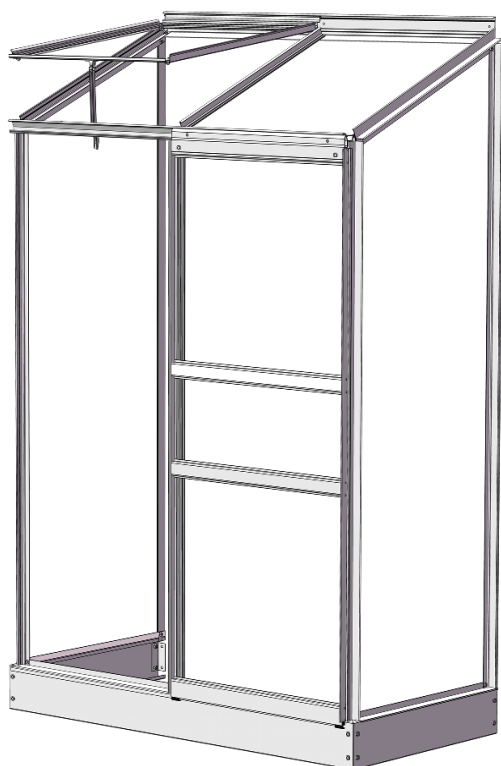




ROYAL WELL



6-9-2024



# SPIREHUSET

Assembly manual

|                    | White   |  | Black   | Height (mm) | Width (mm) | Depth (mm) | m <sup>2</sup> |
|--------------------|---------|--|---------|-------------|------------|------------|----------------|
| Spirehuset<br>0,91 | 1063787 |  | 1063789 | 182         | 132        | 69         | 0,91           |
| Spirehuset<br>1,34 | 1063790 |  | 1063792 | 182         | 194        | 69         | 1,34           |

royalwell.nl

royalwell.be

royalwellserres.fr

## STATEMENT

### **Dear customer!**

We congratulate you on your new greenhouse. We are sure that by following the detailed assembly instruction you will enjoy the actual building of the greenhouse as much as the time you will spend in your greenhouse in the future. The assembly instruction consists mainly of detailed illustrations. All aluminium profiles are marked with a part number corresponding to the numbers on the drawings and in the parts list.

### **Complaints**

We place high demands on quality to ensure that you receive a faultless product. Should a problem nevertheless occur, we kindly ask you to contact the dealer from whom you purchased the greenhouse. For prompt service, please specify the extent of the defect using the parts list in the assembly instructions. Also note the model and model number shown on the front page of these instructions.

### **Foundation**

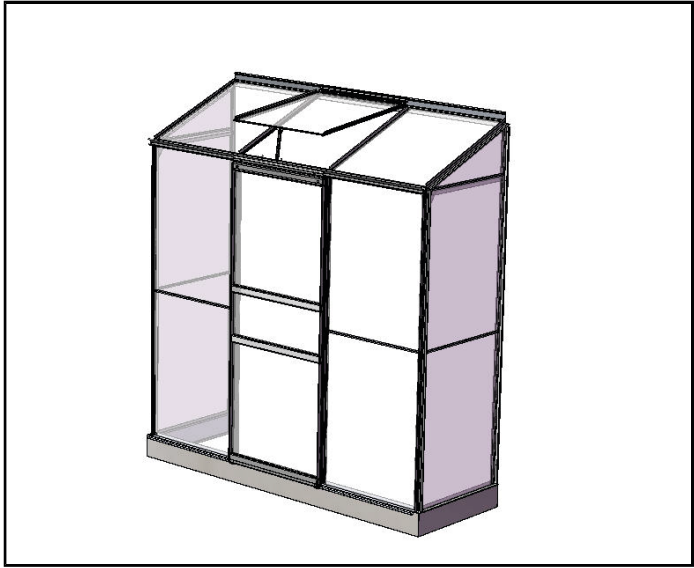
The foundation is included in the delivery.

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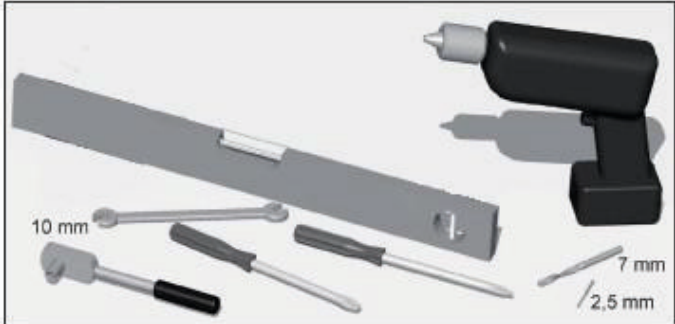
---

OVERVIEW

|                                                                                    |                                                                                   |
|------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|
|    |  |
|    | 2                                                                                 |
|    | 3-4                                                                               |
|    | 5-6                                                                               |
|   | 7                                                                                 |
|  | 8-9                                                                               |
|  | 10-11                                                                             |
|  | 12-13                                                                             |



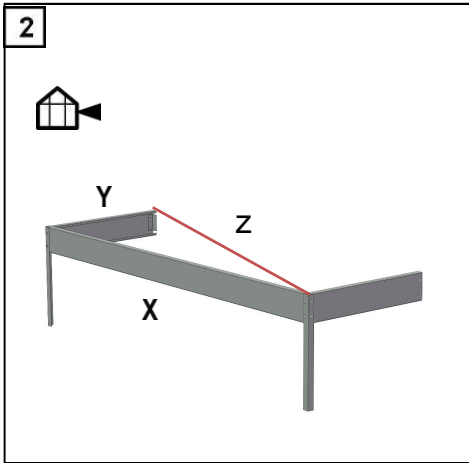
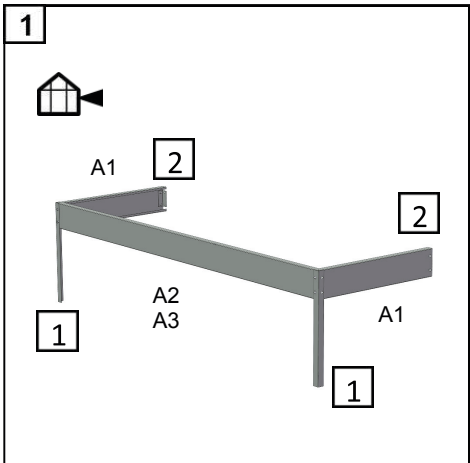
TOOLS



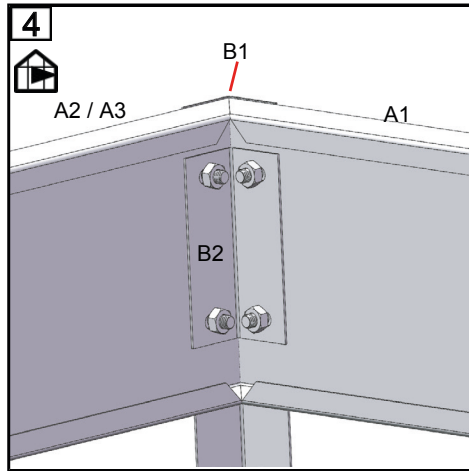
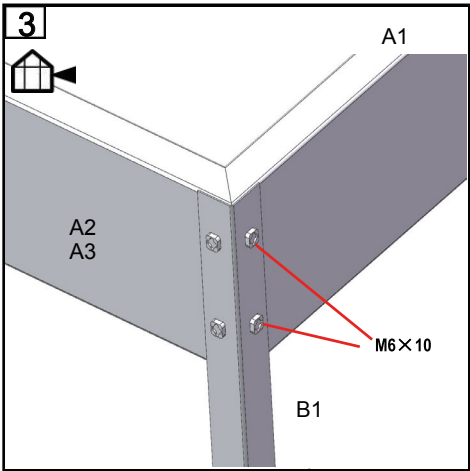
FITTINGS

|                                                                                       |                                                                                       |     |      |      |
|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|-----|------|------|
| 0                                                                                     |  | #   | 0,91 | 1,34 |
|  | 6×12                                                                                  | 3-9 | 20   | 24   |
|                                                                                       | 6×10                                                                                  | 10  | 4    | 4    |

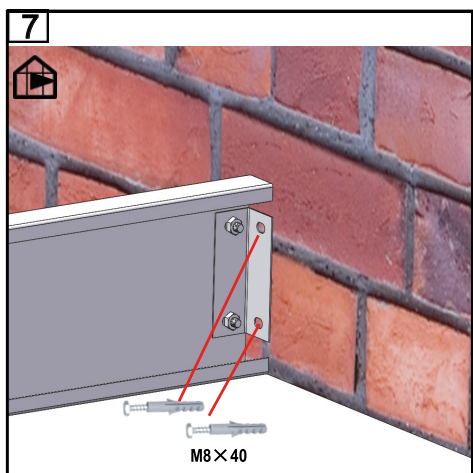
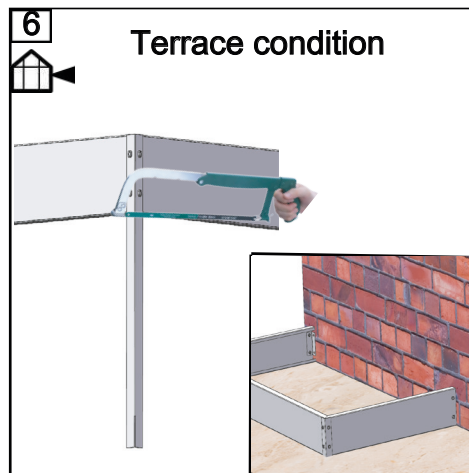
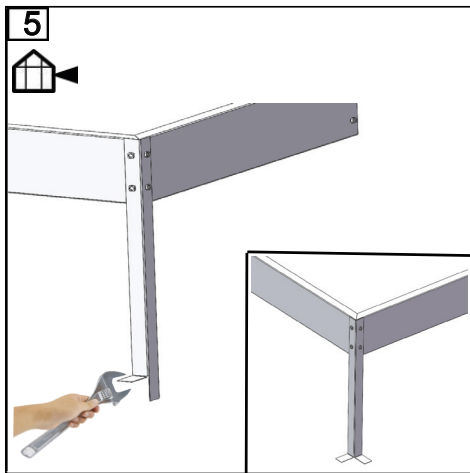
FOUNDATION



|      | X                 | Y               | Z                |
|------|-------------------|-----------------|------------------|
| 0,91 | 1296mm<br>4ft 3"  | 651mm<br>2ft 2" | 1450mm<br>4ft 7" |
| 1,34 | 1917 mm<br>6ft 3" | 651mm<br>2ft 2" | 2025mm<br>6ft 7" |

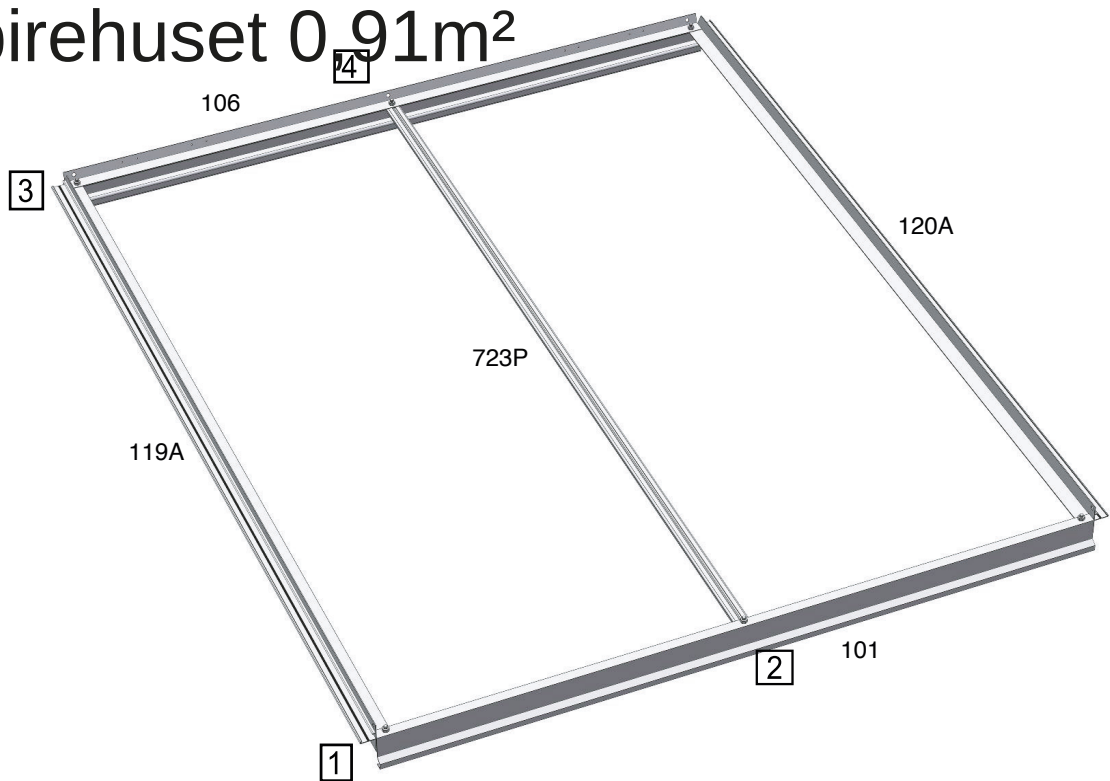


|  | #     | mm   | 0,91 | 1,34 |
|--|-------|------|------|------|
|  | A2    | 1296 | 1    |      |
|  | A1    | 651  | 2    | 2    |
|  | A3    | 1917 |      | 1    |
|  | B1    |      | 2    | 2    |
|  | B2    |      | 4    | 4    |
|  | M6x10 |      | 12   | 12   |
|  | M6    |      | 12   | 12   |
|  | M8x40 |      | 4    | 4    |

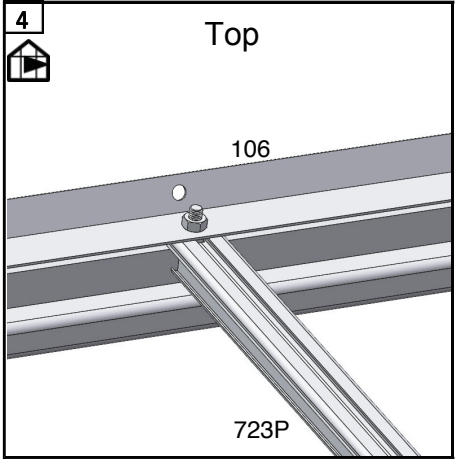
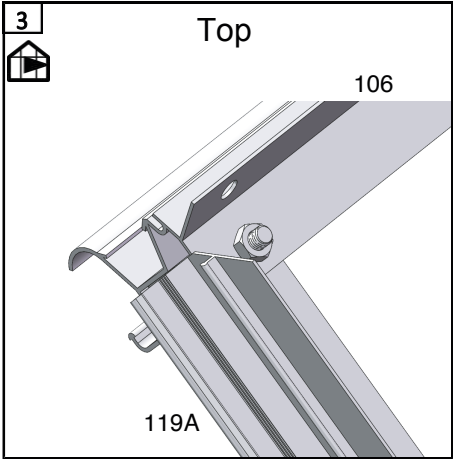
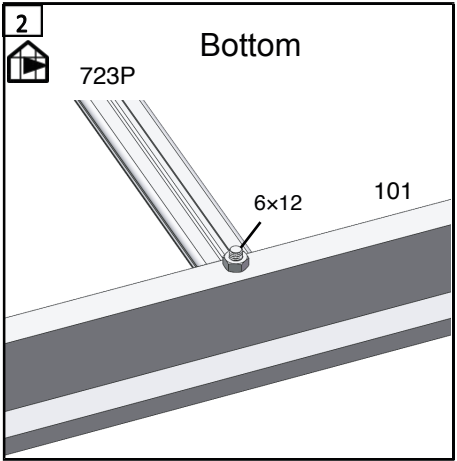
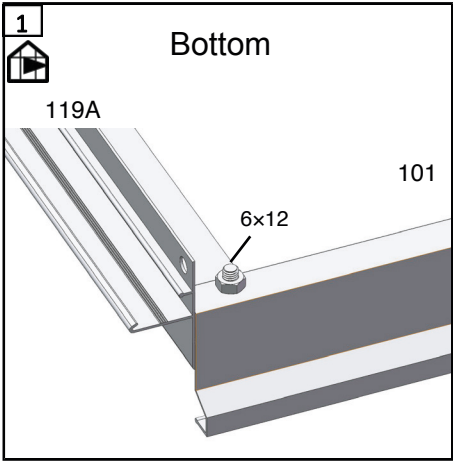




# Spirehuset 0,91m<sup>2</sup>

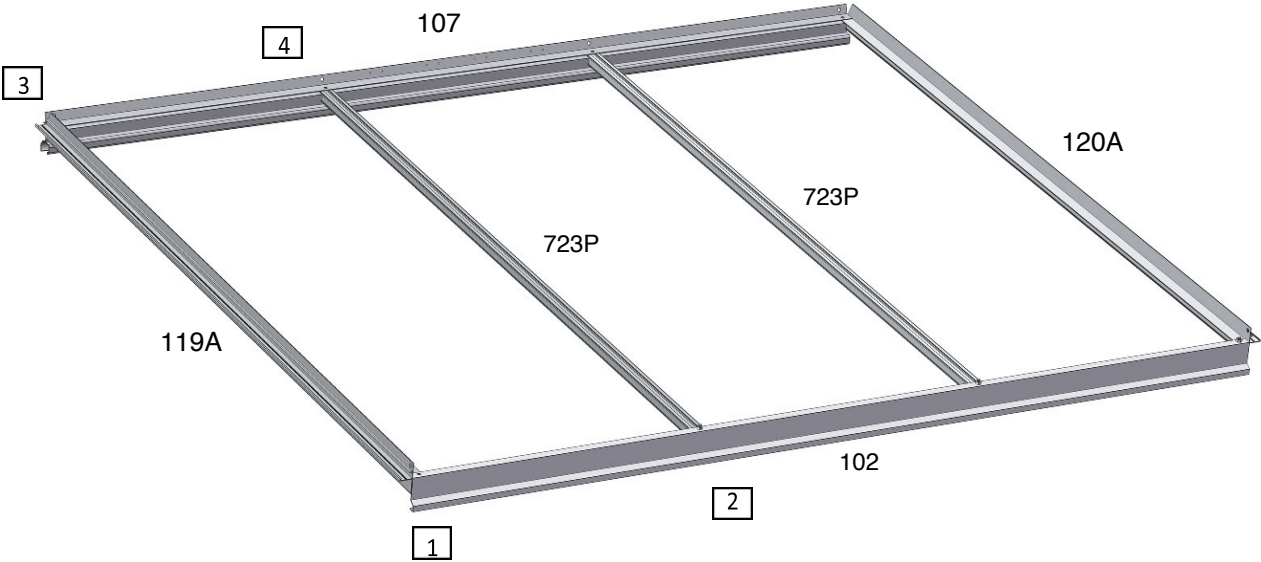


| 1 | #    | m    | 0,91 |
|---|------|------|------|
|   | 101  | 1241 | 1    |
|   | 119A | 1508 | 1    |
|   | 120A | 1508 | 1    |
|   | 723P | 1508 | 1    |
|   | 106  | 1241 | 1    |
|   |      | 6x12 | 6    |

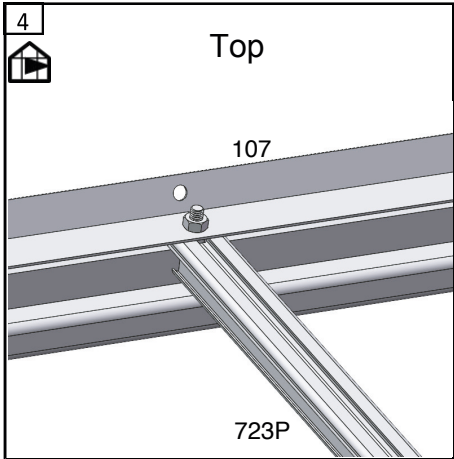
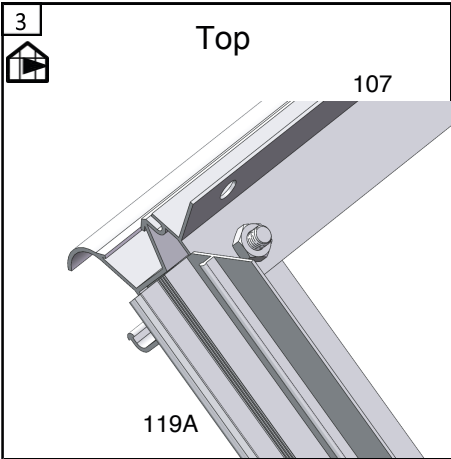
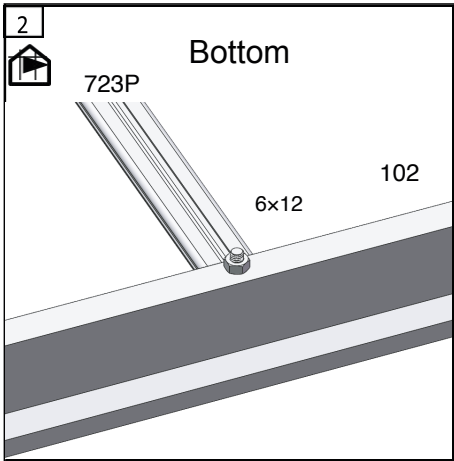
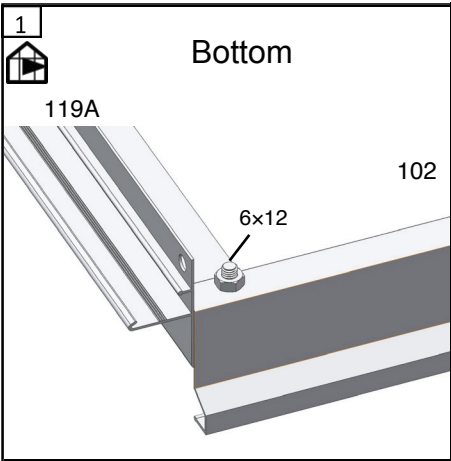




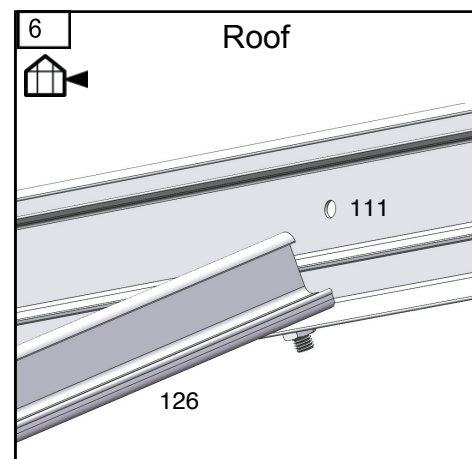
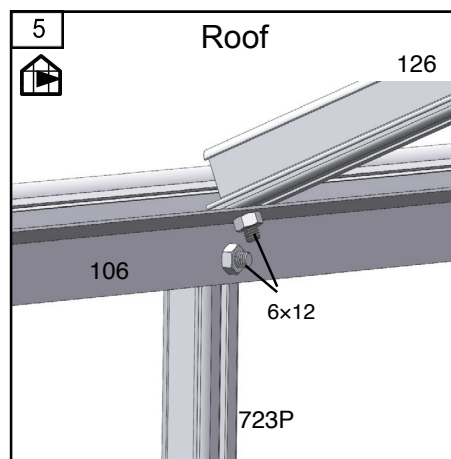
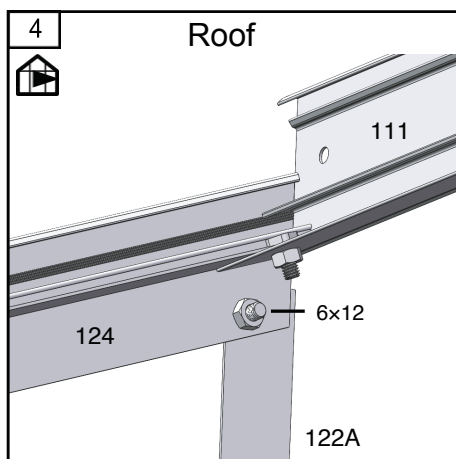
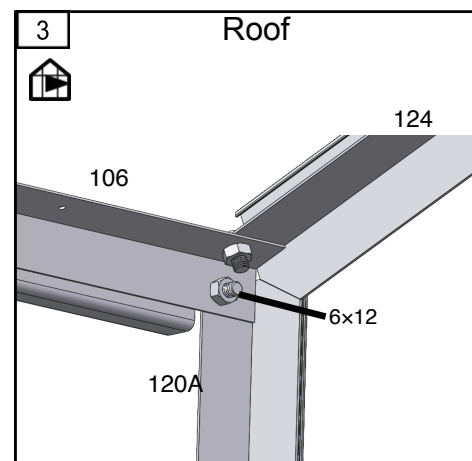
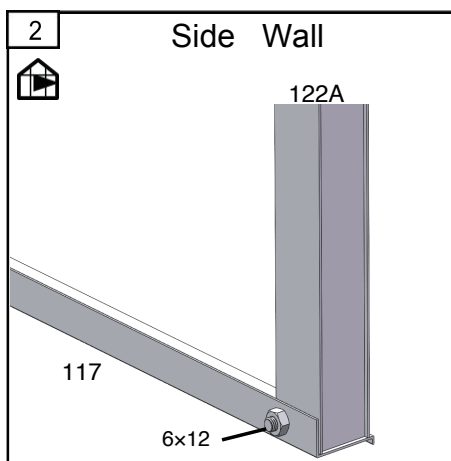
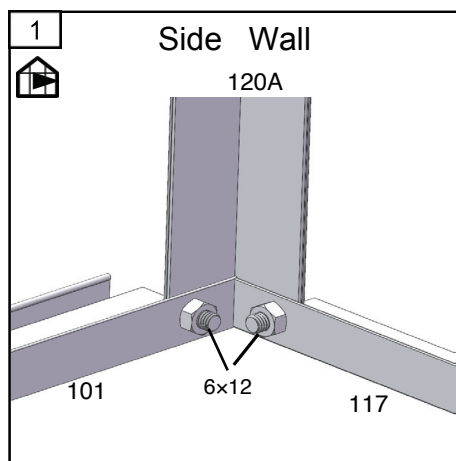
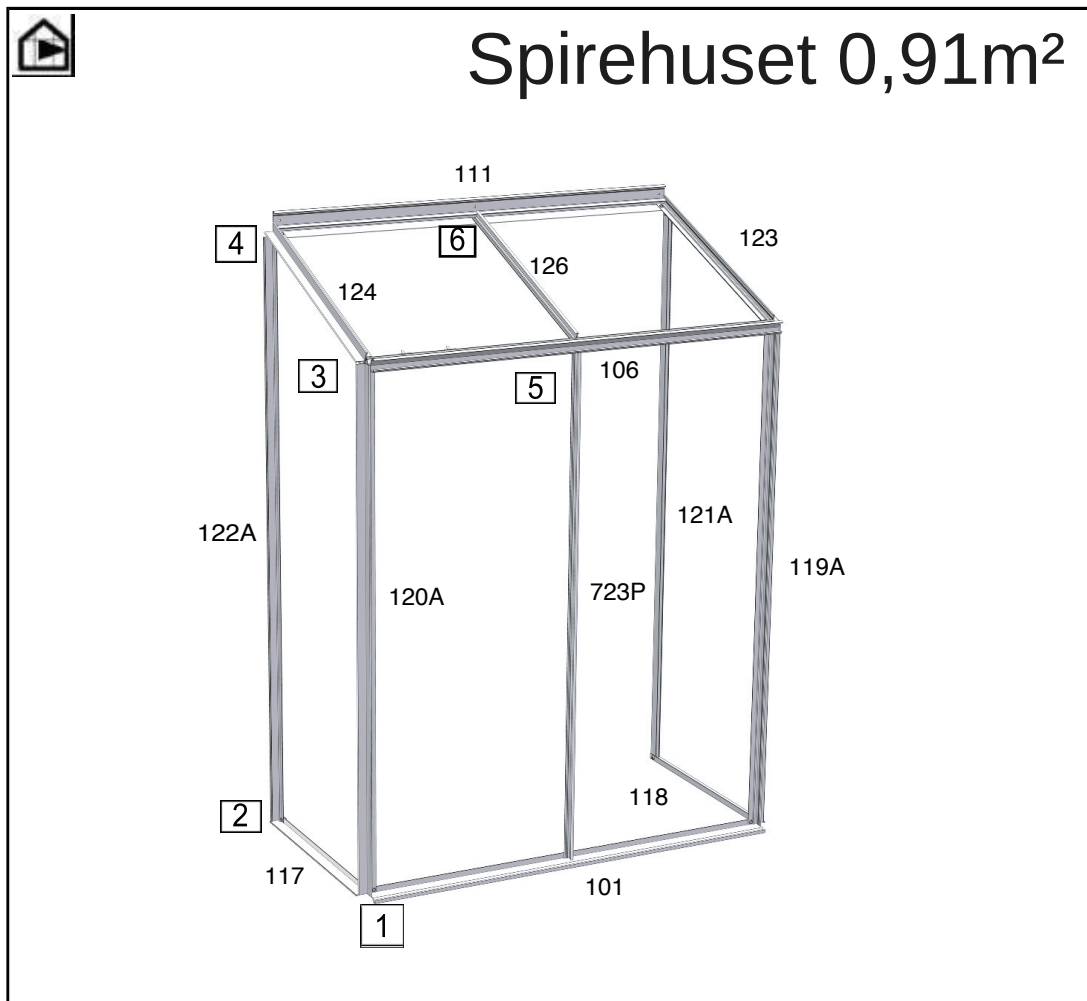
# Spirehuset 1,34m<sup>2</sup>



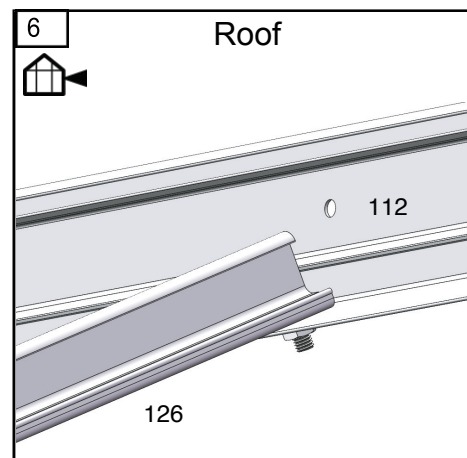
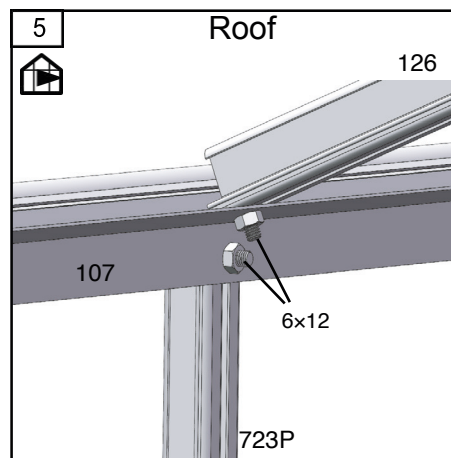
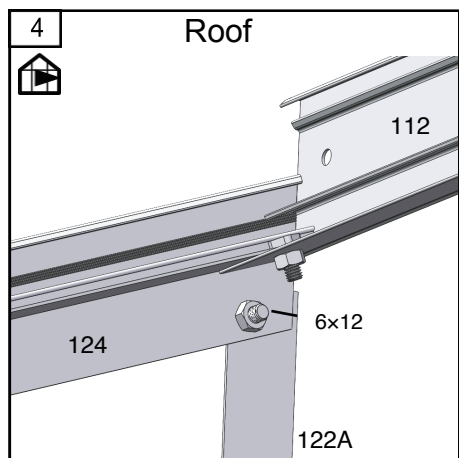
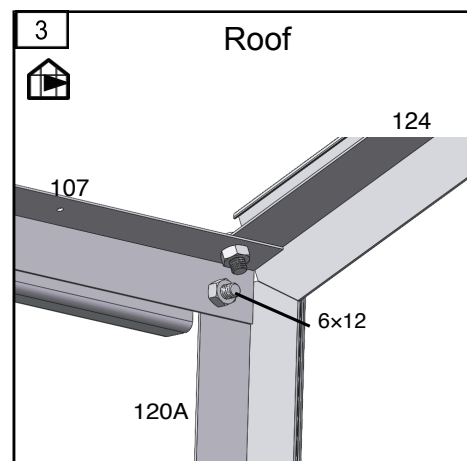
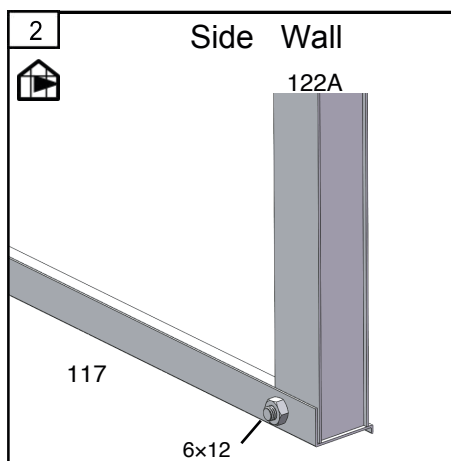
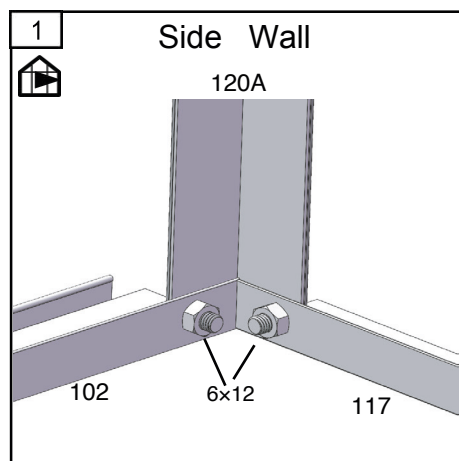
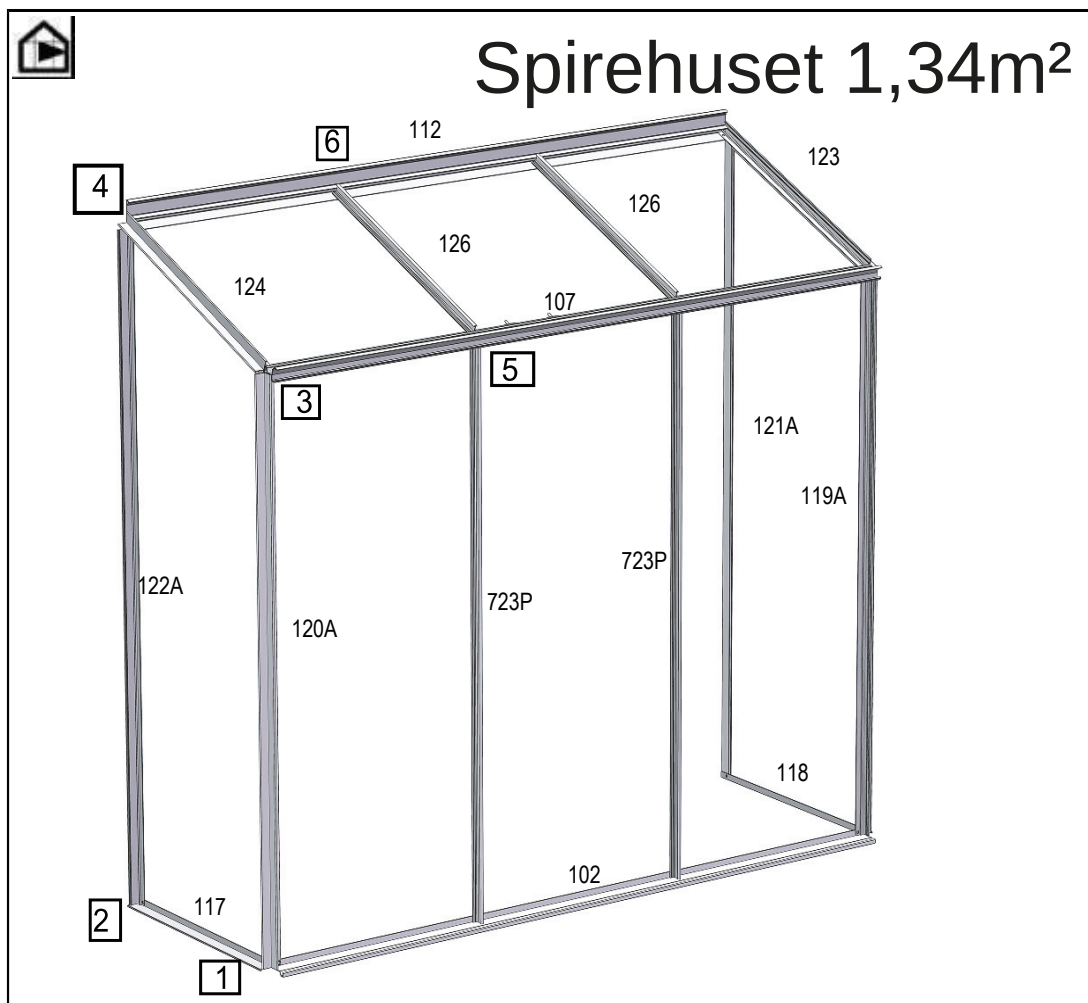
| 1 | #    | mm   | 1,34 |
|---|------|------|------|
|   | 102  | 1862 | 1    |
|   | 119A | 1508 | 1    |
|   | 120A | 1508 | 1    |
|   | 723P | 1508 | 2    |
|   | 107  | 1862 | 1    |
|   |      | 6x12 | 8    |



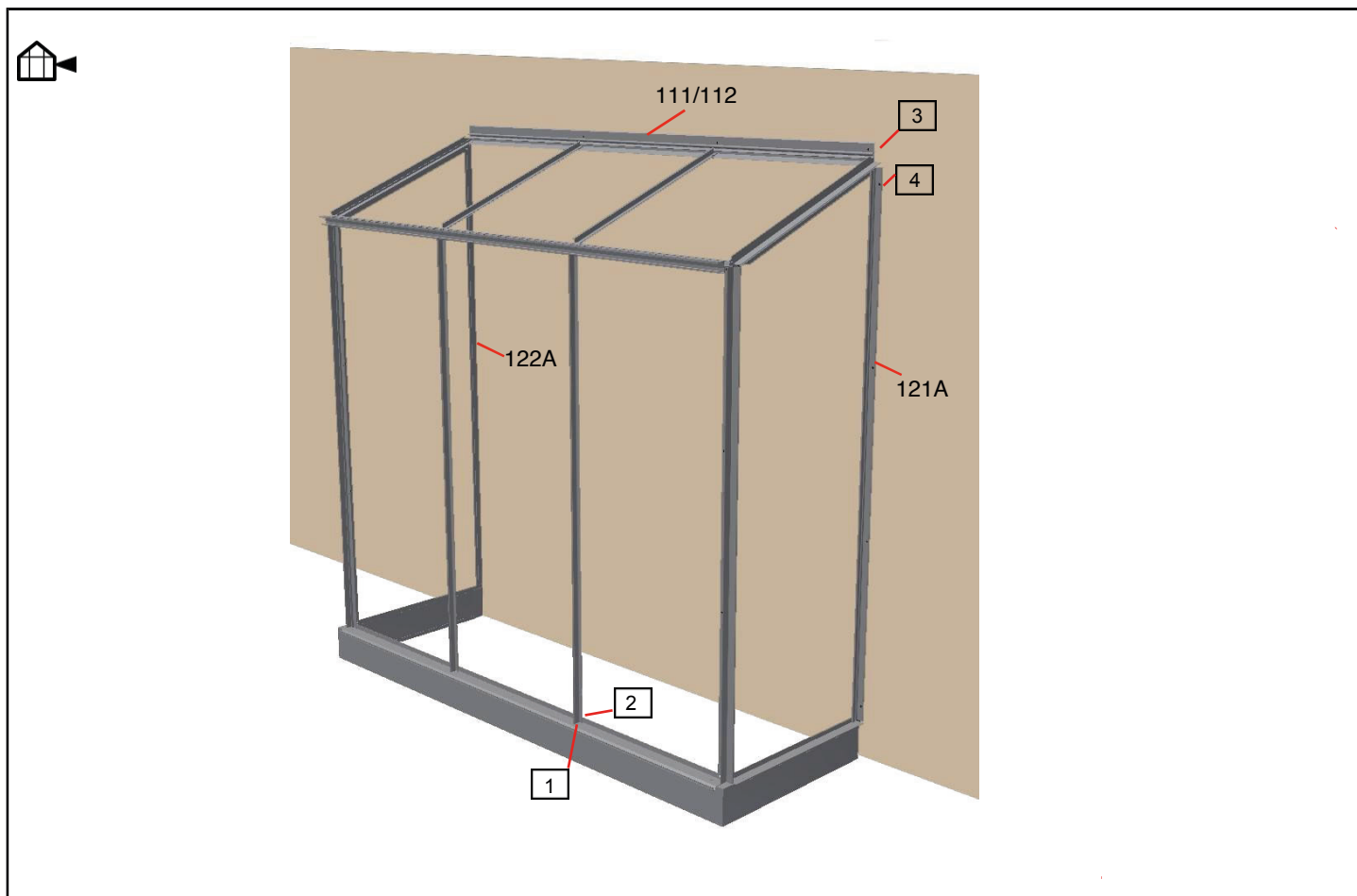
| 2 | #    | mm   | 0,91 |
|---|------|------|------|
|   | 117  | 623  | 1    |
|   | 118  | 623  | 1    |
|   | 121A | 1753 | 1    |
|   | 122A | 1753 | 1    |
|   | 123  | 678  | 1    |
|   | 124  | 678  | 1    |
|   | 111  | 1241 | 1    |
|   | 126  | 658  | 1    |
|   | 6x12 |      | 12   |



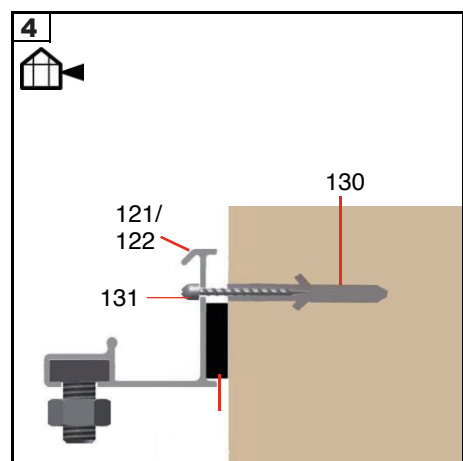
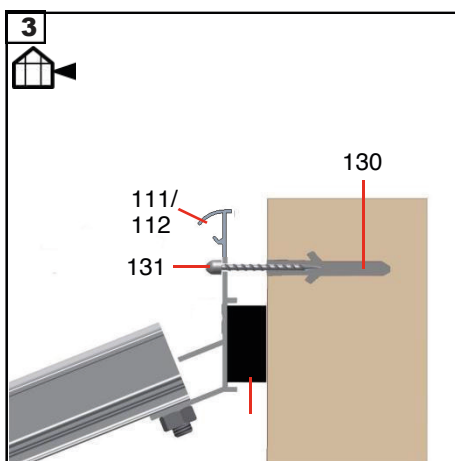
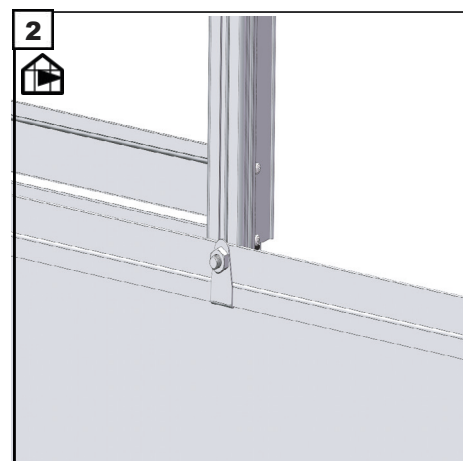
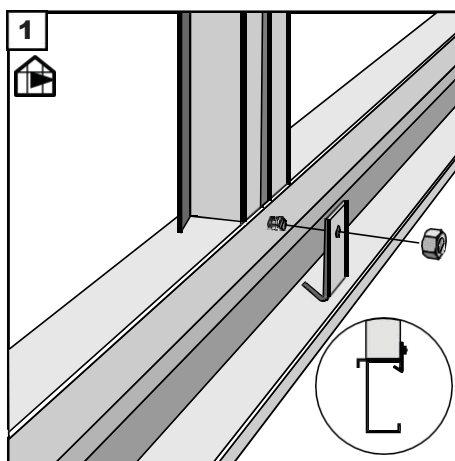
| 2 | #    | mm   | 1,34 |
|---|------|------|------|
|   | 117  | 623  | 1    |
|   | 118  | 623  | 1    |
|   | 121A | 1753 | 1    |
|   | 122A | 1753 | 1    |
|   | 123  | 678  | 1    |
|   | 124  | 678  | 1    |
|   | 112  | 1862 | 1    |
|   | 126  | 658  | 2    |
|   |      | 6x12 | 22   |

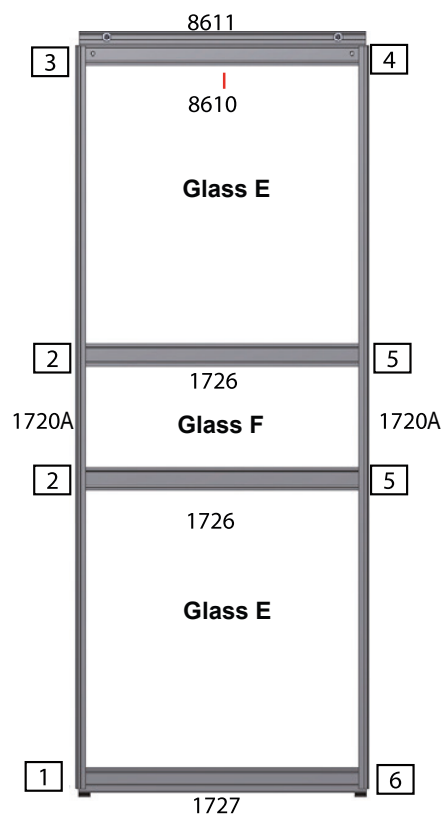
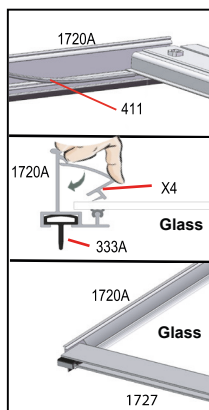


## FIXATION TO BASE

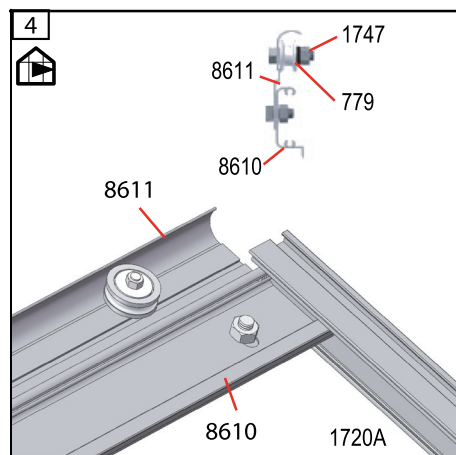
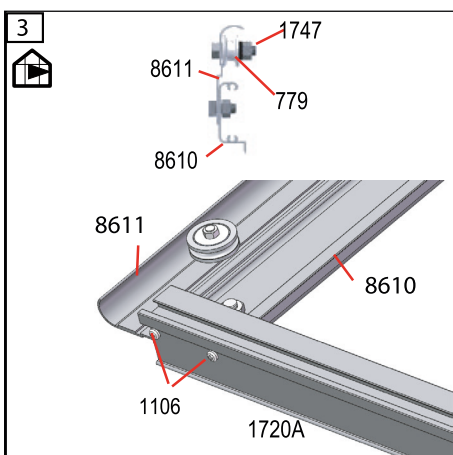
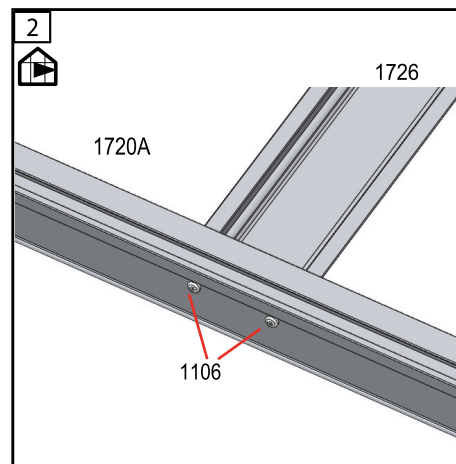
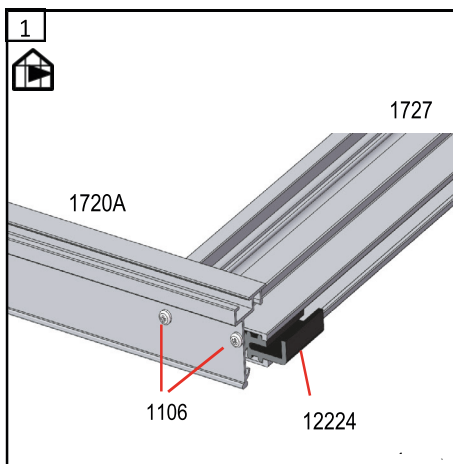


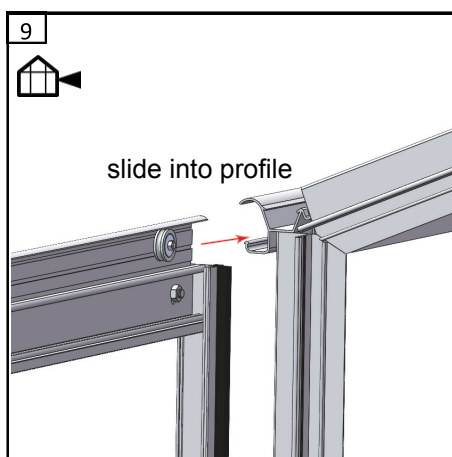
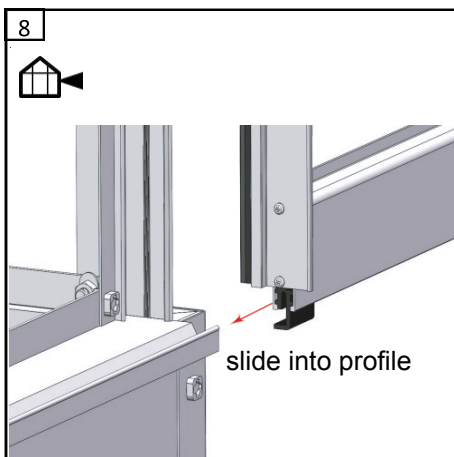
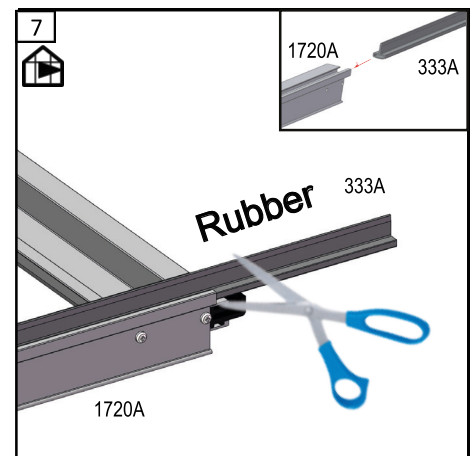
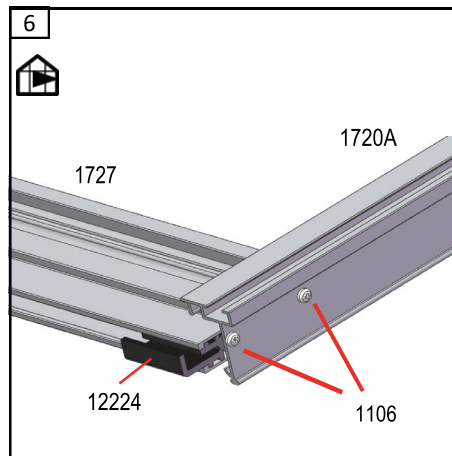
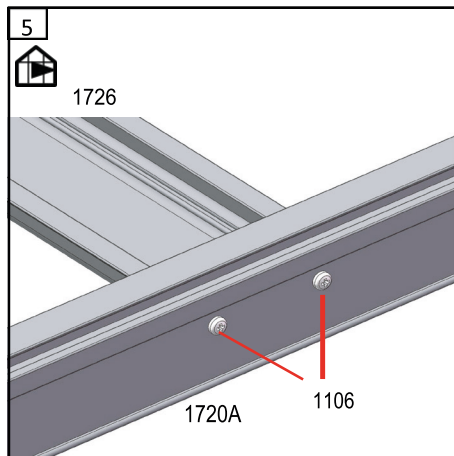
| 3                                                                                  | #   | mm | 0,91 | 1,34 |
|------------------------------------------------------------------------------------|-----|----|------|------|
|  | 130 |    | 8    | 9    |
|  | 131 |    | 8    | 9    |
|  |     |    | 5    | 6    |





| 4 | #     | mm           | 0,91 | 1,34 |
|---|-------|--------------|------|------|
|   | 1720A | 1485         | 2    | 2    |
|   | 1726  | 621          | 2    | 2    |
|   | 8610  | 621          | 1    | 1    |
|   | 1727  | 621          | 1    | 1    |
|   | 8611  | 618          | 1    | 1    |
|   | 1106  | 3.5X12       | 16   | 16   |
|   | 12224 |              | 2    | 2    |
|   | 333A  |              | 2    | 2    |
|   |       | M6 x12<br>M6 | 2    | 2    |
|   | 779   |              | 2    | 2    |
|   | 1747  | M4 x16<br>M4 | 2    | 2    |
|   | 1645  | M4           | 2    | 2    |

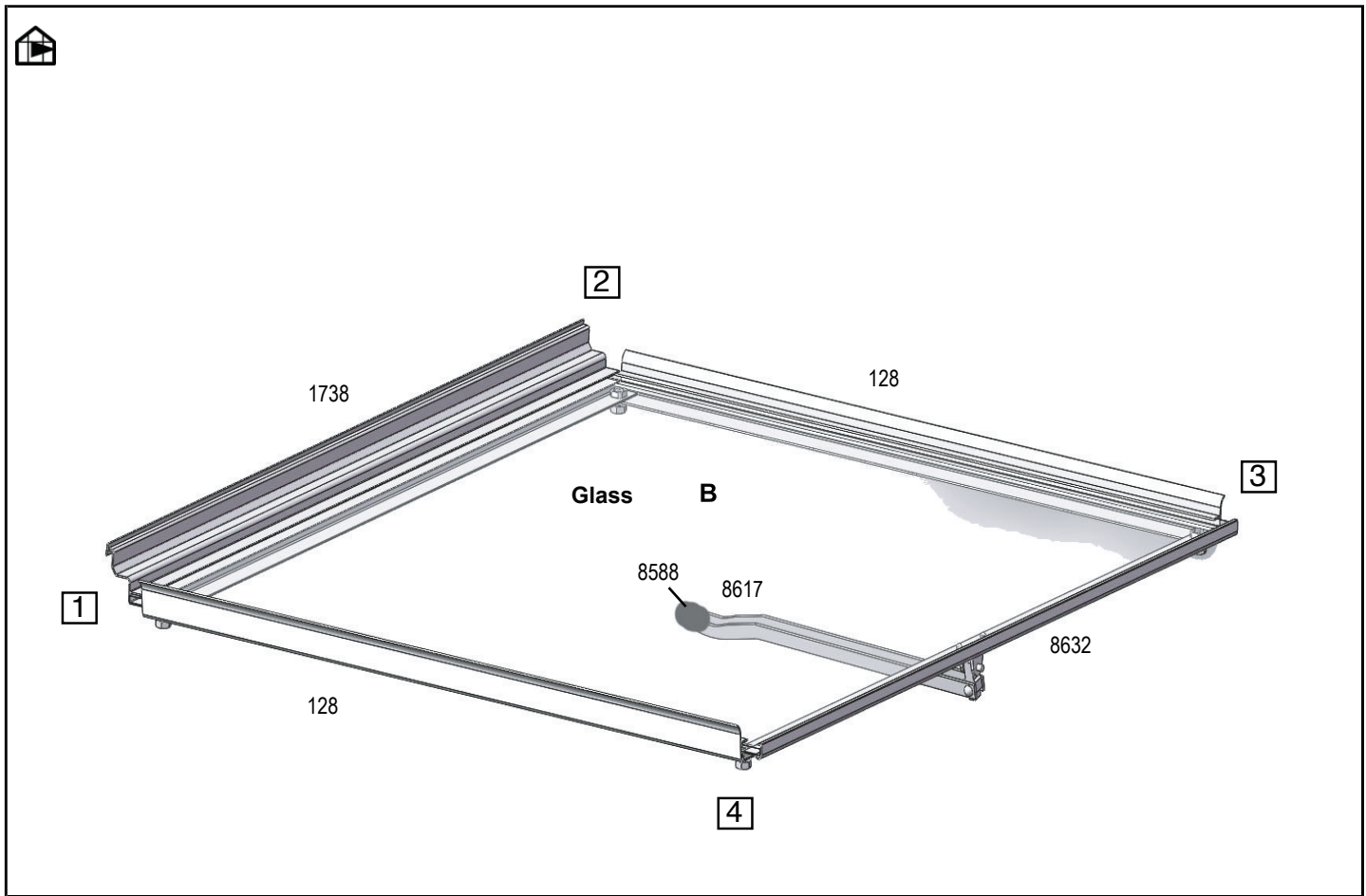




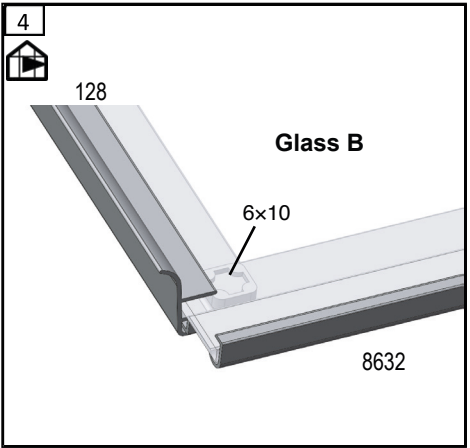
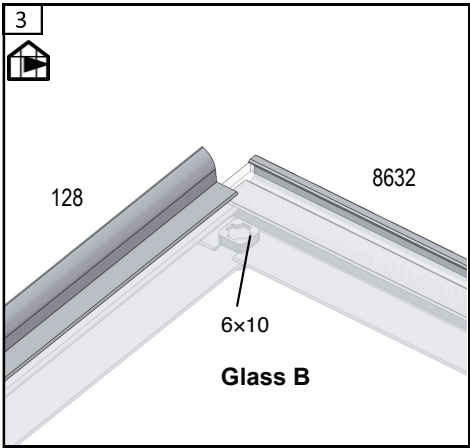
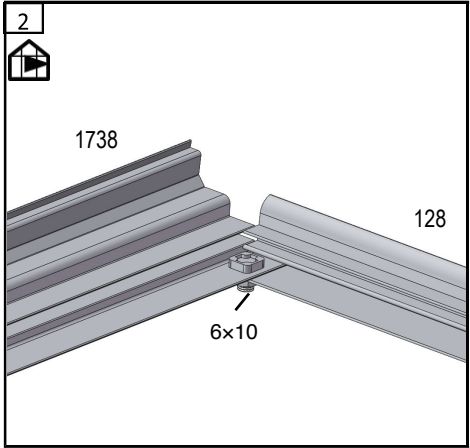
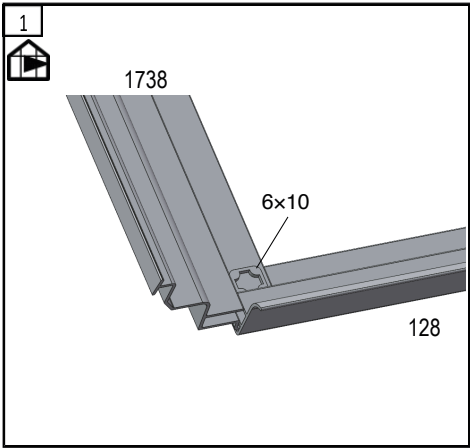
Spirehuset 0,91m<sup>2</sup>

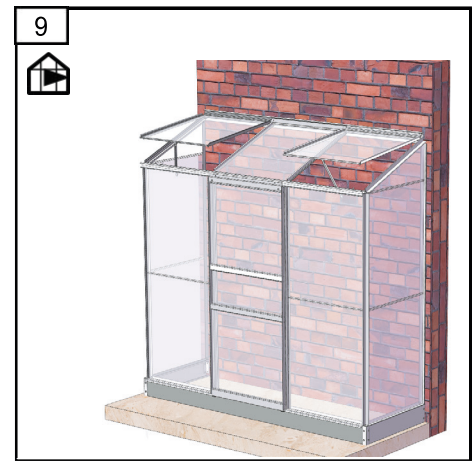
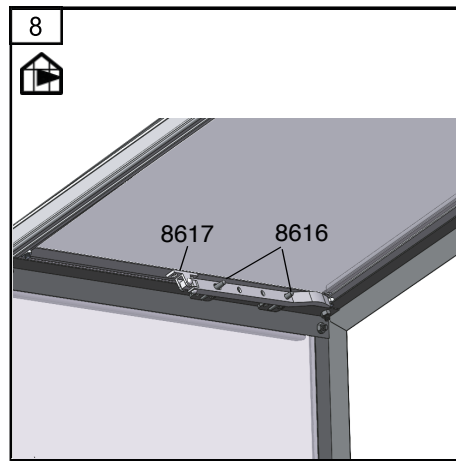
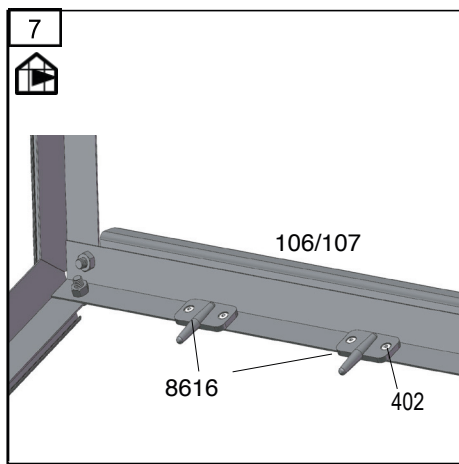
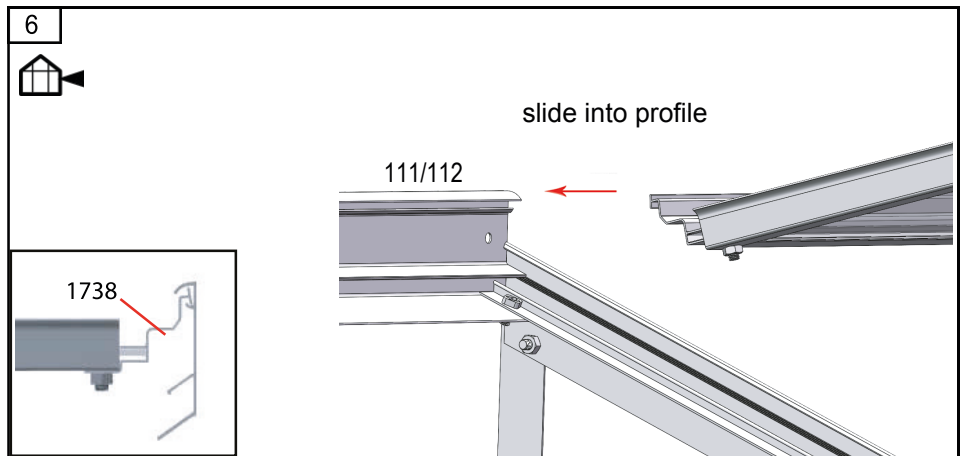
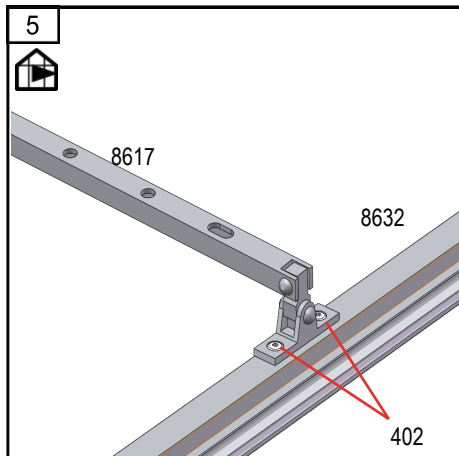
Spirehuset 1,34m<sup>2</sup>

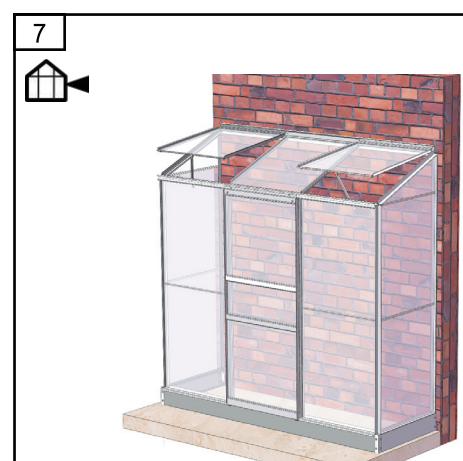
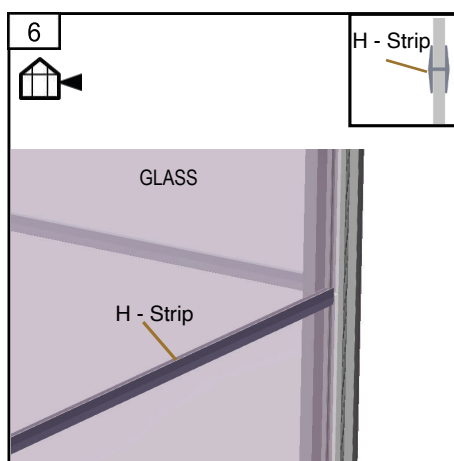
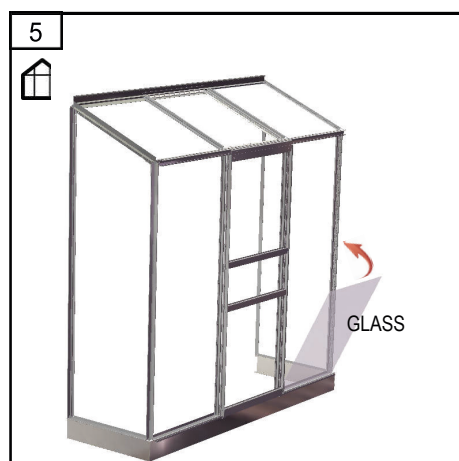
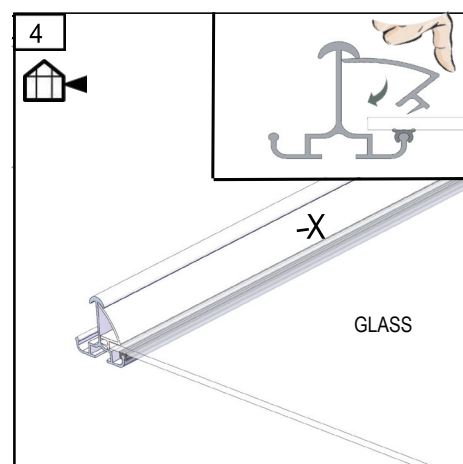
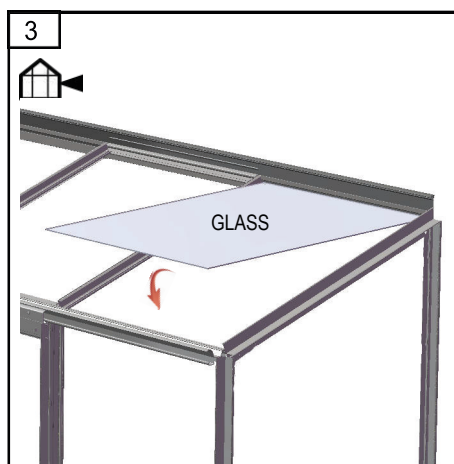
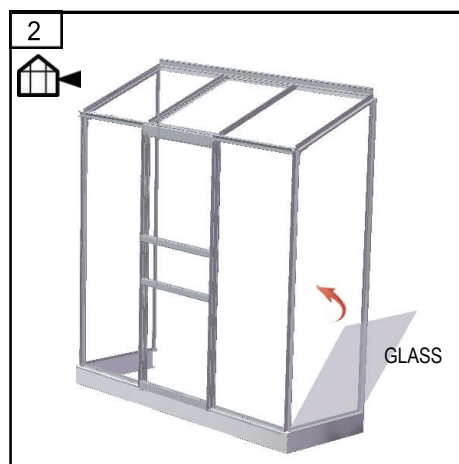
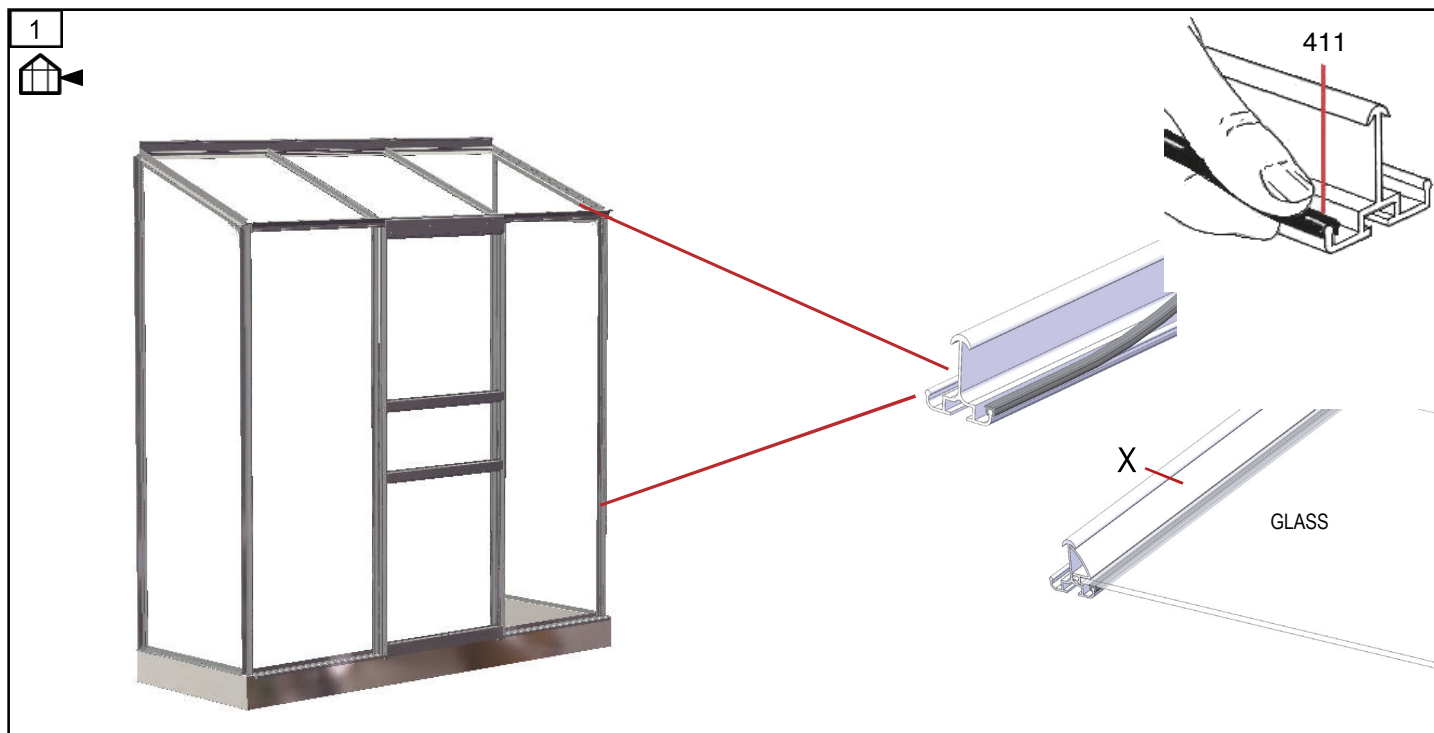


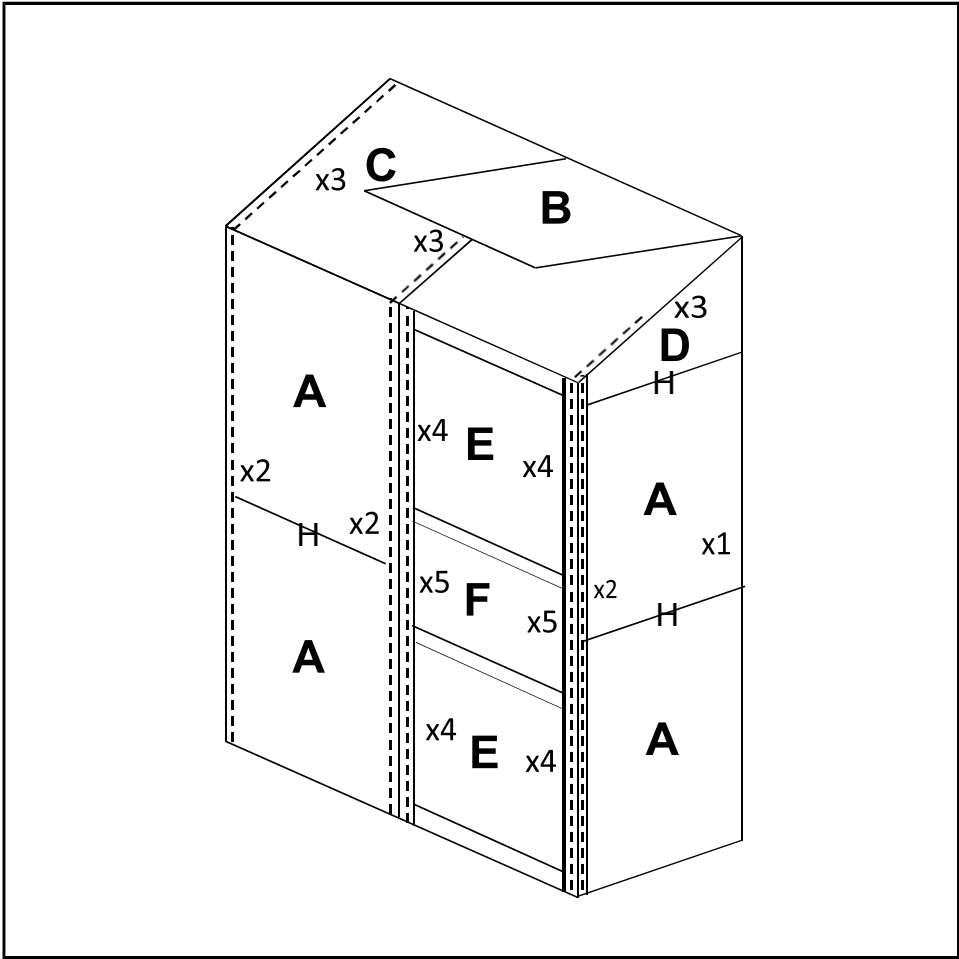


| 5                                                                                  | #    | m     | 0,91 | 1,34 |
|------------------------------------------------------------------------------------|------|-------|------|------|
|  | 1738 | 602   | 1    | 1    |
|  | 128  | 638   | 2    | 2    |
|  | 8632 | 602   | 1    | 1    |
|  | 8616 |       | 2    | 2    |
|  | 8617 |       | 1    | 1    |
|  | 402  | 3.5x6 | 6    | 6    |
|  |      | M6x10 | 4    | 4    |
|  | 8588 |       | 1    | 1    |









| 6                                                                                     | #   | mm         | 0,91 | 1,34 |
|---------------------------------------------------------------------------------------|-----|------------|------|------|
|    | A   | 610x753    | 6    | 8    |
|    | B   | 604x666    | 1    | 1    |
|    | C   | 610x666    | 1    | 2    |
|    | D   | 590x250/10 | 2    | 2    |
|    | E   | 610x552    | 2    | 2    |
|    | F   | 610x224    | 1    | 1    |
|    | X1  | 1755       | 2    | 2    |
|                                                                                       | X2  | 1510       | 4    | 6    |
|                                                                                       | X3  | 655        | 4    | 6    |
|                                                                                       | X4  | 550        | 4    | 4    |
|                                                                                       | X5  | 222        | 2    | 2    |
|  | H   | 590mm      | 5    | 6    |
|  | 411 | 18000      | 1    |      |
|                                                                                       |     | 22000      |      | 1    |

